



***SPECIFICATION SHEET***

<b>GRADE</b>	<b>24# ECONOMICAL PAN LINER</b>	<b>CODE</b>	<b>1301</b>
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<b>TEST</b>	<b>UNITS</b>	<b>METHOD</b>	<b>TARGET</b>	<b>MIN</b>	<b>MAX</b>
BASIS WEIGHT	lbs/3000ft <sup>2</sup>	T-410	23.4	22.8	25.2
MOISTURE	%	T-412	4.5	3.0	6.0
TEAR MD	g	T-414	15	-	-
TEAR CD	g	T-414	18	-	-
TENSILE MD	lb/in	T-494	18	-	-
THICKNESS	mils	T-411	1.75	-	-
GREASE RESISTANCE *	sec	T-454	150	50	-
WATER ROLL OFF (both sides)	*	*	4.0	3.5	-
PAPER pH	*	T-509	6.5	5.5	-
AIR POROSTIY	sec	T-460	1500	-	-

\* OLEIC ACID

All tests performed in accordance with TAPPI standards.



**GRUPO COPAMEX**  
**COPAMEX INDUSTRIAS, S.A. DE C.V.**  
 Planta Monterrey

**Product Specification Sheet**

**Grade:**

**Description**

<b>Paper:</b> Master Baker	<b>Basis Weigth:</b> 24#
<b>Color:</b> White	<b>Family:</b> Especial
<b>Code:</b> B1607040EX	<b>Grammage:</b> 40
<b>Revised:</b> Enero-09	

**Paper Properties**

PROPERTY	UNIT OF MEASURE	TARGET	MINIMUM	MAXIMUM	TEST METHOD	NOTES
BASIS WEIGHT	#	24.8	23.3	25.8	T - 410	Units in lb / 3000 ft <sup>2</sup>
GRAMMAGE	g/m <sup>2</sup>	40	38	42	T - 410	-----
MOISTURE	%	5.0	4.0	6.0	T - 412	-----
THICKNESS	pulg x 10 <sup>-3</sup>	2.1	1.9	2.3	T - 411	-----
TEAR MD	gramos	18	16	---	T - 414	-----
TEAR CD	gramos	20	18	---	T - 414	-----
TURPENTINE FS OLEIC ACID	sec.	1000	600	---	T - 507	-----
WATER REPELLENCY	#	5	1	---	MANUAL	-----
BAKING TEST	S/M	Ok	---	---	CPMSA-27	-----
SMOOTHNESS FS	U.S.	200	170	230	T - 538	-----
KIT	#	---	6	---	T - 454	-----

**Coments:**

**Referenced Documentation**

**External Referenced Documentation**

**Cross References**

ISO-9001-2000: 7.2.1 Determinación de los requisitos relacionados con el producto

Originator  
 CIM - CC -  
 Coordinador de  
 Calidad y Proceso



Reviewers

Review Expires

**Approval Cycle**